



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3208-9

Job Sheet 172804



Part No: D3208-9

Job Qty: 8 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 8 IPP A 04.06.09 New issue KJ/RF IPP Rev:B Now on Waterjet 07-08-29 JLM Verified By:EC IPP REV C:PER REV B 12-03-23 JLM VERIFIED BY:EC IPP REV:D 12.04.20 as per dwg rev.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Waterjet		SC 18/02/22
100	Waterjet	8 pcs	3/8/18	3/8/18	0.00	0.46	Waterjet1		SC 18/02/22
110	QC	8 pcs	3/8/18	3/8/18	0.00	0.00	QC2 Waterjet-1		SC 18/02/22
120	QC	8 pcs	3/8/18	3/8/18	0.00	0.00	QC8-2		SC 18/02/22
130	HandFinish	8 pcs	3/9/18	3/9/18	0.00	0.35	HandFinish1		18-02-26
140	QC	8 pcs	3/9/18	3/9/18	0.00	0.00	QC7-2		18-02-26
150	Packaging	8 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3	51025	MAR 01 2018
160	QC21-SA	8 Ea	3/9/18	3/9/18	0.00	0.00	QC21		18/03/01
Part Op Descriptions: 100 - 1-Cut as per Dwg D3208									DAS 21 9-59 MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.080	2024-T3 .080 Sheet	1.1552 sf (.1444 ea)	90-Start up Operation	
M137980				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.080	1	15	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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